

# Scotch-Brite® Scuffing Discs, Pads, Rolls and Wheels

## Scotch-Brite® Multi-Flex Abrasive Sheet Rolls

- Thin, ultra-conformable, extra sharp and economical Scotch-Brite® Sheets.
- Quick scuffing of irregular surfaces.
- Non-leveling, reusable, use wet or dry.
- Easy pop-up dispenser center-pull roll.
- Scrunches into a ball, like steel wool, to protect hands.
- Comes in 8" x 20' roll with 4" x 8" perforated sheets.
- Use Scotch-Brite® General Purpose Grade Maroon/Purple Abrasives (PN07521) in these applications:
  - Quick scuffing of irregular surfaces.
  - Super sharp, use where aggressive scratch is acceptable.
  - Scuffing prior to primer and primer surfaces.
  - Cleaning of whitewalls and engine parts.
  - Scuffing of new parts, door jambs and under hood webs.
- Use Scotch-Brite® Ultra Fine Grade Gray Abrasives (PN07522) in these applications:
  - Aggressive scuffing of blend areas.
  - Extra sharp for fast surface preparation prior to paint.
  - Final scuffing of primer.



Part Number	Grade/Color	Sheets Per Roll	Rolls Per Case
051131-07521	A-VFN General Purpose Maroon/Purple	60	4
051131-07522	S-UFN Ultra Fine Gray	60	4

## 3M™ Intro Kit Scuff Rolls

- Consists of one roll each PNs 07745, 07747, 07748 and one quart of PN06014 3M™ Prep and Blend Liquid and a rack.



Part Number	Kits Per Case
051131-07743	1

## 3M™ Clear Blend Prep Scuff

- Excellent for sail panel blends.
- Perfect for gold/silver/pearl metallic.
- Prep clear coat areas and critical blends.
- Easy "buff back."
- Provides optimum clear prep adhesion.



Part Number	Size/Color	Rolls Per Case
051131-07745	4.75" x 15' Gold	3

## 3M™ Primer Prep Scuff

- Prep E-coated panels quickly.
- Scuffs faster without leveling.
- Use on doorjams and underneath hoods.
- Provides optimum primer prep adhesion.



Part Number	Size/Color	Rolls Per Case
051131-07747	4.75" x 15' Maroon	3

## 3M™ Color Prep Scuff

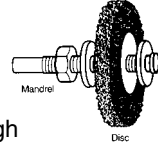
- Ideal for use on all panels.
- Scuffs faster and finer.
- Use for prep of color-coat areas and easy blends.
- Provides for optimum color prep adhesion.



Part Number	Size/Color	Rolls Per Case
051131-07748	4.75" x 15' Gray	3

## Scotch-Brite® Clean & Strip Disc Black

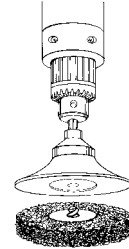
- Open mesh disc made from a tough, abrasive impregnated material.
- Perfect alternative to wire brushes for tough cleanup jobs on almost any type of surface.
- Disc is used with 3M™ Wheel Mandrel (PN07491).



Part Number	Size	Discs Per Bag	Bags Per Case
051131-07460	4" x 1/4"	10	3

## Scotch-Brite® Roloc™ Coating Removal Disc Black

- Tough, open, virtually non-loading web makes surface preparation fast and easy.
- Great for removal of undercoatings, stone guards, seam sealers and rust.
- Works well under hood webs, in truck beds, door jambs, under carriage and wheel wells.
- Useful in tire shops to remove oxidation from rims.
- Eliminates slow leaks due to oxidation and/or corrosion.
- Used for removal of rust from brake assemblies.
- Discs used with 3M™ Roloc™+ Holder (PN07500).



Part Number	Size	Discs Per Box
051131-07461	3"	10

## Scotch-Brite® Roloc™ + Clean & Strip Disc Black

- Aggressively removes paint and rust from seams, door jambs, drip moldings, pinch-welds and other difficult-to-reach areas.
- Three-dimensional abrasive web conforms to work area.
- Safer than wire bristle tools.
- Durable web design lasts longer and will not rust.
- Maximum operating speed 8000 RPM.
- Disc is used with 3M™ Roloc™+ Holder (PN07500).

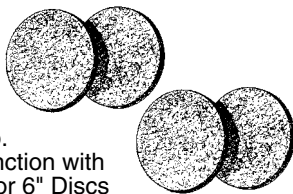


Part Number	Size	Discs Per Case
051131-07466	4" x 1/2"	10

# Scotch-Brite® Scuffing Discs, Pads, Rolls and Wheels

## Scotch-Brite® Scuffing Discs

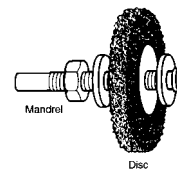
- Constructed of a durable, three-dimensional, non-woven Scotch-Brite® web.
- Designed to be used in conjunction with the 3M™ Hookit™ Disc Pad for 6" Discs (PN05776) on a random orbital sander.
- Offers a quicker, more efficient method of machine scuffing automotive finishes.



Part Number	Size/Grade	Color	Discs Per Box	Boxes Per Case
051131-07467	6" General Purpose	Maroon	10	4
051131-07468	6" Ultra Fine	Gray	10	4
051131-07469	3" General Purpose	Maroon	25	4
051131-07472	3" Ultra Fine	Gray	25	4

## 3M™ Wheel Mandrel

- For use with Scotch-Brite® Clean & Strip Disc (PN07460).
- Mandrel size is 2" long with 1/4" shank.
- Packed 1 per bag.

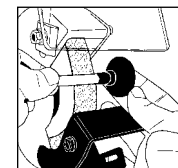


**Part Number**  
048011-07491

**Each Per Case**  
1

## Scotch-Brite® Bench Motor Wheel

- Excellent when used on a bench motor to clean, deburr, blend, finish or polish all types of metals, composites or plastics.



**Part Number**  
051131-07744

**Each Per Case**  
5

## Scotch-Brite® Roloc™ + Clean & Strip XT Disc Purple

- Durable, three-dimensional web aggressively removes paint, rust and seam sealer in hard-to-reach areas.
- Long-lasting disc is effective on jagged and sharp surfaces where other discs wear out.
- Safer than wire sheets and will not rust.
- Maximum operating speed 8500 RPM.

Part Number	Size	Discs Per Case
NEW 051131-07470	4" x 1/2"	10

## Scotch-Brite® Imperial™ Paint Prep Scuff Maroon

- Fastest, easiest way to get ready for paint/primer.
- Promotes better paint adhesion.
- Perforated; use in convenient hand-size pad or full-size.
- Tough use over and over.



Part Number	Scuffs Per Box	Boxes Per Case
051131-07777	20	3

## Scotch-Brite® Clean & Strip XT Disc Purple

- Stronger and tougher than the Scotch-Brite® Clean & Strip Disc (PN07460) for uniform disc wear and longer life. (For added conformability and flexibility use PNs 07460 or PN07466.)
- Will not rust.
- Use this disc with 3M™ Wheel Mandrel (PN07491).
- Maximum operating speed 8500 RPM.

Part Number	Size	Discs Per Bag	Bags Per Case
NEW 051131-07471	4" x 1/4"	4	6

## 3M™ Roloc™ Disc Pad Assembly

- Hard rubber backup pad.
- Provides firm support for Scotch-Brite® Roloc™ Surface Conditioning Discs and 3M™ Roloc™ Bristle Discs.
- Pad assemblies come complete with a 2" steel shaft and adaptor.



Part Number	Diameter	Shaft	Quantity Per Case
051131-05538	1"	1/4" Diameter	10
051144-05539	2"	1/4" Diameter	10
051144-05540	3"	1/4" Diameter	10
051131-05541	4"	1/4" Diameter	10

# Gasket Removal Discs and Accessories

## Scotch-Brite® Surface Conditioning Discs

- Used to quickly remove cut cork or paper gaskets and form-in-place gasketing materials prior to the assembling of power train components.
- Ideal for cleaning light oxidation and removing gasketing residue.
- Use on a wide variety of surfaces, including engine blocks, heads, valve covers and transmission housing.
- Use with Scotch-Brite® Surface Conditioning Disc Pads (PNs 07492-07494).



Part Number	Grade/Color	Size	Discs Per Box	Boxes Per Case
<b>For Steel Parts</b>				
051131-07450	Coarse/Brown	4" x NH	10	4
051131-07451	Medium/Maroon	4" x NH	10	4
051131-07455	Coarse/Brown	3" x NH	25	4
051131-07456	Medium/Maroon	3" x NH	25	4
051131-07453	Coarse/Brown	2" x NH	25	4
051131-07457	Medium/Maroon	2" x NH	25	4
<b>For Aluminum Parts</b>				
051131-07504	Medium (VFN) Blue	4" x NH	10	4
051131-07505	Fine (SFN) Gray	4" x NH	10	4
051131-07506	Medium (VFN) Blue	3" x NH	25	4
051131-07507	Fine (SFN) Gray	3" x NH	25	4
051131-07508	Medium (VFN) Blue	2" x NH	25	4
051131-07509	Fine (SFN) Gray	2" x NH	25	4

## Scotch-Brite® Disc Pad

- Connects quickly and easily to any power tool.
- Holds Scotch-Brite® Surface Conditioning Discs securely and safely through the use of 3M™ Scotchmate™ Dual Lock™ Fastening System.



Part Number	Size	Quantity Per Case
048011-07492	For 4" Discs	5
051131-07493	For 3" Discs	10
048011-07494	For 2" Discs	10

## Scotch-Brite® Roloc™ Surface Conditioning Discs

- Quick 1/2 turn on, 1/2 turn off.
- Use with 3M™ Roloc™ Disc Pad Assembly (PNs 05539-05541).
- Used to quickly remove cut cork or paper gaskets and form-in-place gasketing materials prior to the assembling of power train components.

Part Number	Color	Size/Grade	Discs Per Box	Boxes Per Case
<b>For Steel Parts</b>				
051131-07480	Brown	2" Coarse	25	4
051131-07481	Maroon	2" Medium	25	4
051131-07482	Brown	4" Coarse	10	10
051131-07483	Maroon	4" Medium	10	10
051131-07485	Brown	3" Coarse	25	4
051131-07486	Maroon	3" Medium	25	4
<b>For Aluminum Parts</b>				
051131-07511	Blue	4" Medium (VFN)	10	10
051131-07512	Gray	4" Fine (SFN)	10	10
051131-07513	Blue	3" Medium (VFN)	25	4
051131-07514	Gray	3" Fine (SFN)	25	4
051131-07515	Blue	2" Medium (VFN)	25	4
051131-07516	Gray	2" Fine (SFN)	25	4

## 3M™ Roloc™ Bristle Discs

- Super tough plastic bristle brush, embedded with abrasive.
- Wears as it cleans, continually exposing fresh abrasive.
- The ideal tool to replace scrapers, wire wheels and chemical gasket stripper.
- Eliminates the danger of loose wires flying back at operator.
- Safer for parts and the environment than hazardous chemical strippers.
- Maximum operating speeds (M.O.S.) allow for use on both die grinders and pistol grip grinders.
  - 1" Disc MOS = 30000 RPM
  - 2" Disc MOS = 25000 RPM
  - 3" Disc MOS = 18000 RPM
- Use green on steel parts and yellow or white on aluminum parts for quick and safe removal.
- Bristles ride over surface cleaning contaminants without gouging surface.
- Use with 3M™ Roloc™ Disc Pad Assemblies (PNs 05538, 05539 and 05540).



Part Number	Grade	Color	Size	Discs Per Box	Boxes Per Case
051131-07524	50	Green	2"	10	4
051131-07525	80	Yellow	2"	10	4
051131-07526	50	Green	3"	10	4
051131-07527	80	Yellow	3"	10	4
051131-07528	120	White	2"	10	4
051131-07529	120	White	3"	10	4
051131-07530	50	Green	1"	10	4
051131-07531	80	Yellow	1"	10	4
051131-07532	120	White	1"	10	4

## Gasket Removal Discs and Accessories

### 3M™ Radial Bristle Discs

- 3" diameter x 3/8" center hole.
- Unique bristle pattern reaches tight or awkward areas such as grooves and along 90° angles.
- Flexible bristles conform to the part and cleans without removing base material.
- Helps to reduce damage and rework.
- Higher cut rate than wire brushes for faster, more uniform finish.
- Applications include:
  - Removal of adhesive, paint, oxidation and other coatings.
  - Clean and prepare surfaces before and after welding.
  - Remove gasket materials from recessed areas.
  - Remove O-ring residue.



Part Number	Size	Grade	Discs Per Box	Boxes Per Case
051131- <b>07542</b>	3"	50	10	4
051131- <b>07543</b>	3"	80	10	4
051131- <b>07544</b>	3"	120	10	4

### 3M™ Surface Preparation Point Of Purchase Display

- Designed to display our surface preparation discs.
- Clear plastic containers provide high-visibility counter display.
- **Kit Contains:**
  - 25 Each Scotch-Brite® Roloc™ Surface Conditioning Discs 2" Coarse Brown (PN07480)
  - 25 Each Scotch-Brite® Roloc™ Surface Conditioning Discs 2" Medium Maroon (PN07481)
  - 10 Each 3M™ Roloc™ Bristle Discs 2" Grade 50 Green (PN07524)
  - 10 Each 3M™ Roloc™ Bristle Discs 2" Grade 80 Yellow (PN07525)

**Note:** All discs are to be used with 3M™ Roloc™ Holder (PN05539)

Part Number	Displays Per Case
NEW 051131- <b>07590</b>	1

### 3M™ 990 Mandrel

- Designed for use with the 3" x 3/8" Radial Bristle Discs (PNs 07542, 07543, 07544).
- Allows stacking of one to four discs.

Part Number	Size	Quantity Per Case
048011- <b>15012</b>	1-3/4" x 1/4" mandrel shank size and 3/8" center hole	5

### Scotch-Brite® Gasket Removal Discs

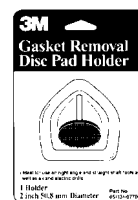
- Made of non-woven nylon fiber material impregnated with aluminum oxide material.
- Ideal for removing old gasketing residue and preparing the surface for a new gasket, whether it be form-in-place, composite or paper.
- Can be used on cast or aluminum surfaces without damage.
- Uses 3M™ Scotchmate™ Fastening System (Hook and Loop design).
- Peggable package for easy display.
- For use with Scotch-Brite® Gasket Removal Disc Pad Holder (PNs 07706-07708).



Part Number	Size/Grade/Color	Discs Per Pack	Packs Per Case
051131- <b>07700</b>	4" Coarse Brown	6	5
051131- <b>07701</b>	4" Medium Maroon	6	5
051131- <b>07702</b>	3" Coarse Brown	6	5
051131- <b>07703</b>	3" Medium Maroon	6	5
051131- <b>07704</b>	2" Coarse Brown	6	5
051131- <b>07705</b>	2" Medium Maroon	6	5

### Scotch-Brite® Gasket Removal Disc Pad Holder

- Backup pad for Scotch-Brite® Gasket Removal Discs (PNs 07700-07705).
- Connects quickly and easily to any power tool.
- Holds discs securely and safely through the use of the 3M™ Scotchmate™ Fastening System (Hook and Loop design).
- Peggable package for easy display.
- One Holder per package.



Part Number	Size	Pad Holders Per Case
051131- <b>07706</b>	2"	5
051131- <b>07707</b>	3"	5
051131- <b>07708</b>	4"	5