



Technical Data Sheet

Steel Blue[®] Layout Fluids

FEATURES

- Provides a uniform deep color that prevents glare and eye strain.
- Allows for sharp, clear, and precise scribes.
- Provides a thin film without cracking/chipping and adds practically no thickness to work surface.
- Meets A-A 59168 dated 21st May 2014 paragraph 3.1.1 thru 3.2.4.4 with the exception of 3.3(chemical resistance to chlorinated solvents).
- Dries within minutes.
- Reveals defects and pinholes in a variety of surfaces.
- Great for inspection of gear tooth contact patterns.
- Available in multiple package sizes.
- Do not contain any reportable amounts of Xylene.

MATERIALS COMPATIBILITY

- Safe on most surfaces.
- Removable with Dykem[®] Remover & Cleaner.
- Surface tests should be run to determine compatibility prior to use.

HEALTH AND SAFETY

- Flammable liquid and vapor. Keep away from heat, sparks and flame. Use only with adequate ventilation. Avoid contact with skin and eyes.
- Refer to SDS (Safety Data Sheet) for complete information on health and safety. Visit our website to obtain SDS.

DIRECTIONS FOR USE

- Apply to a surface that is clean, dry and free of oil and grease.
- Apply a thin film to surface.

AVAILABLE IN: Part #:

16 oz. Aerosol	80000
2 oz. Felt Tip Applicator*	80200
4 oz. Brush-In-Cap*	80300
8 oz. Brush-In-Cap*	80400
1 Quart*	80600
1 Gallon*	80700

* Confirms to EU RoHS requirements.

PHYSICAL PROPERTIES

Appearance:	Varies
Odor:	Alcohol
Specific gravity:	<1
VOC level:	93% - 96% by weight
Flash point:	53°F
Dry Time*:	< 2 minutes

* Note: Exact drying time may vary depending on film thickness.