

**BONDERITE L-MR B-204
MACHINING LUBRICANT**

(Known As MULTAN B-204)

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Product Description

BONDERITE L-MR B-204 (Known As MULTAN B-204) is a low foam, water soluble semi-synthetic fluid designed for machining and grinding ferrous and aluminum alloys. Its combination of lubricity additives and cooling ability allow it to work in light to moderate applications. This product has been designed where lubricity, cleanliness and cooling are critical such as in cast iron or steel applications.

Benefits

- Superb wetting characteristics maintain machine, tooling and part cleanliness.
- Successfully passed independent lab's biological challenge screening for bio-resistance.
- Excellent tramp oil rejection for easy removal.
- Suitable for most water conditions and multi-metal applications.
- Sum of benefits equals improved performance, quality and profitability.

Characteristics

Typical concentration range: 5-10%

Appearance of concentrate: Slight haze, amber fluid

Appearance @ 5%: Translucent white

pH of emulsion @ 5%: 9.2-9.4

Weight (lbs/gal): 8.4

Refractometer Multiplier: 1.67

Chlorine: No

Health, Environment & Safety

Routine maintenance and monitoring should be completed to ensure that the systems are operating as designed. Please follow all applicable Federal, state and local regulations regarding proper disposal of this product. Please consult the Material Safety Data Sheet for more detail on the safe handling of this product.

Integrated Equipment Solutions

Henkel offers a full range of equipment solutions, including refractometers, proportioners, oil coalescers, automated control systems, titration chemicals and bulk tanks.



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Additional Information

For more detail on this product, or Henkel's capabilities contact your local account representative or the phone number below.

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